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|-----------------------|---------------------------------------|------------------|--|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : BRACKET ASS'Y |
| Job Number | : 32195 | | |
| Estimate Number | : 12525 | | |
| P.O. Number | : <u>N/A</u> | Part Number | : D3531041 |
| This Issue | : 5/3/2007 | S.O. No. | : <u>N/A</u> |
| Prsht Rev. | : NC | Drawing Number | : <u>UNDER REVIEW</u> CB |
| First Issue | : <u>N/A</u> | Project Number | : N/A 07.05.04 |
| Previous Run | : 31170 | Drawing Revision | : <u>N/A</u> |
| | Type : SMALL /MED FAB | Material | : <u>N/A</u> |
| Written By | : _____ | Due Date | : <u>5/28/2007</u> Qty: 3 Um: Each |
| Checked & Approved By | : <u>[Signature] 07.05.04</u> | | |
| Comment | : Est Rev: A New Issue 06-09-08 EC | | |



1. The first step is to identify the problem or question that needs to be answered. This involves understanding the context and the specific requirements of the task.

2. The second step is to gather relevant information and data. This can involve research, consultation with experts, or collecting data from various sources.

3. The third step is to analyze the information and data collected. This involves identifying patterns, trends, and relationships that can help in understanding the problem.

4. The fourth step is to develop a solution or answer. This involves applying the knowledge and skills gained from the previous steps to create a plan or strategy that addresses the problem.

5. The fifth step is to implement the solution. This involves putting the plan into action and monitoring the progress to ensure that the solution is effective.

6. The sixth step is to evaluate the results. This involves assessing the outcomes of the solution and determining whether they meet the requirements of the task.

7. The seventh step is to communicate the results. This involves sharing the findings and conclusions with the relevant stakeholders and providing feedback on the process.

8. The eighth step is to reflect on the process. This involves thinking about what worked well and what could be improved for future tasks.

9. The ninth step is to document the process. This involves creating a record of the steps taken and the results achieved, which can be used as a reference for future tasks.

10. The tenth step is to review the process. This involves looking back at the entire process and identifying any areas for improvement or further research.

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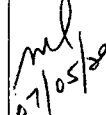

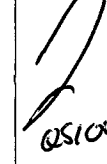
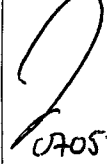
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BR/AM 07/05/30. ③

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/06/09
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|----------|------|--|--|--|---|--|--|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| 07/05/09 | 4 | Make the Hole bigger when took out on rivet R.C. Human Error, hole was drilled off the center of the rivet, ovalizing the hole |  OS1042 | Use 5/16 size for one Hole Use rivet MS 20426 AD5-6 M2421 send out to L AD5-4 MS 20426 Acceptable |  07/05/09 |  AD5-29 |  OS1042 |  0705-29 |
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NOTE: Date & initial all entries

Date: Thursday, 5/3/2007 11:38:03 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET ASS'Y

Job Number: 32195

Part Number: D3531041

Job Number:



Seq. #: Machine Or Operation: Description :

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



7/5/31 SQ



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: SK222

7/5/31

SQ

(3)

LU

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

7/5/31

Job Completion



LU OFCOS B1

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
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NOTE: Date & initial all entries

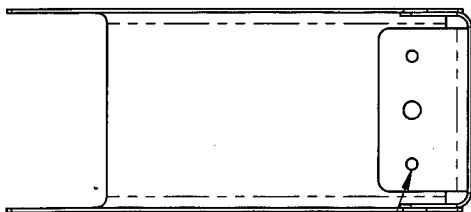
PRELIMINARY ISSUE

| | | | |
|------------------|---------------------------|---|------------------------|
| DESIGN CB | DRAWN BY CB | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED PH | APPROVED | DRAWING NO. D3531 | REV. A SHEET 1 OF 3 |
| DATE 07.01.10 | TITLE BRACKET ASSEMBLY | | SCALE 1:2 |
| REV A | DATE 07.01.10 | DESCRIPTION NEW ISSUE | |

UNDER REVIEW

07.01.10 CB

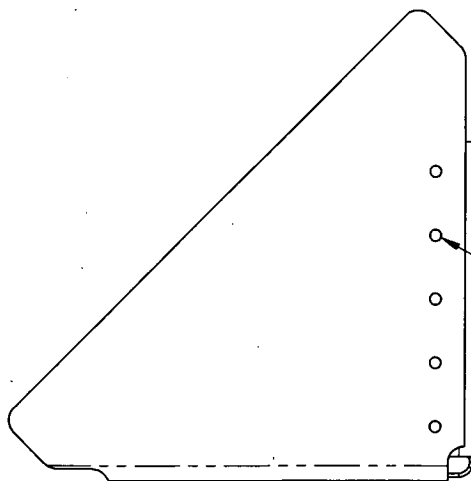
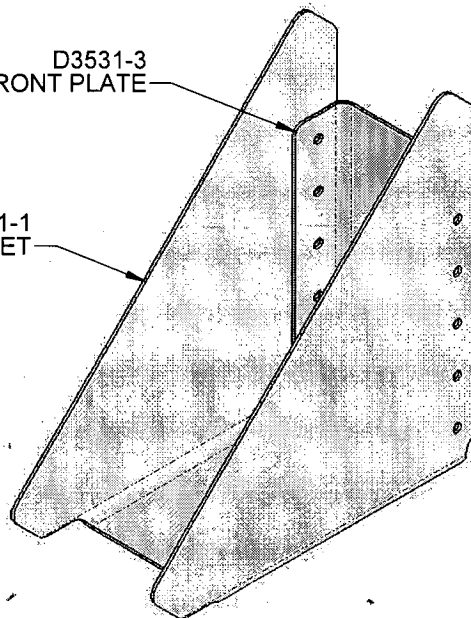
Draw not released



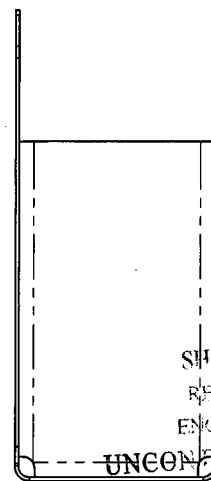
TRANSFER DRILL HOLES
FROM D3531-1 THROUGH D3531-3
BEFORE FINISH
(3 PLACES)

D3531-3
BRACKET FRONT PLATE

D3531-1
BRACKET



MS20470AD4-4
(12 PLACES)



SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER

NO. 32195

D3531-041 BRACKET ASSEMBLY

NOTES:

- 1) FINISH: POWDER COAT ASSEMBLY BLACK
SANDTEX (4.3.5.7) PER DART QSI 005 4.3
ALL PARTS
- 2) ASSEMBLE PER DART QSI 003
- 3) IDENTIFY WITH DART P/N "D3531-041" USING
WHITE MARKER

PARTS LIST

| QTY. | P/N | DESCRIPTION |
|------|--------------|---------------------|
| X | D3531-041 | BRACKET ASSEMBLY |
| 1 | D3531-1 | BRACKET |
| 1 | D3531-3 | BRACKET FRONT PLATE |
| 12 | MS20470AD4-4 | RIVETS |

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